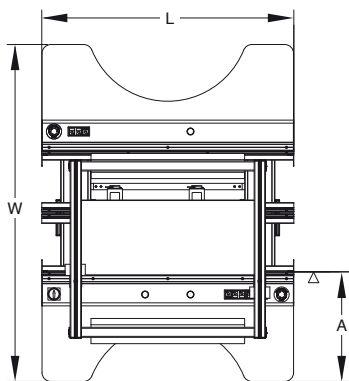


# Dual track workstation



NTM 530DTWS 1000

**The workstation is used where manual assembly work is performed on the PCB without removing it from the dual track PCB assembly line.**



## Standard features

- Multi zone concept available, standard segment length is 500 mm.
- Work and by pass mode selectable.
- Conveyor width adjustment using hand crank.
- Centre PCB stop position.
- Enhanced stability.
- Controlled by PLC.
- ESD bracelet connection.
- Foot rest.
- Sliding parts shelf.
- Overhead lighting.
- CE certified.

## Technical specifications

Transfer height:	950 mm ± 25 mm*
Colour:	RAL 9002*
Flow direction:	Left to right*
Fixed rail:	Front*
Machine interface:	Dual lane SMEMA*
Conveyor concept:	ESD belt
Belt speed:	14 m/min.
PCB edge support:	3 mm
Components clearance:	Top 30 mm, bottom 30 mm
Power supply:	230 VAC/50 Hz/1 Ph
Power consumption:	200 VA max.
	* or specify

## Options

- Non standard conveyor/segment lengths
  - Adjustable 2<sup>nd</sup>, 3<sup>rd</sup> and 4<sup>th</sup> rail position using hand crank
  - Electrical conveyor width adjustment
  - Automatic conveyor width adjustment
  - Additional part shelf
  - Bin rail
  - PCB release foot switch
  - Variable speed per segment
  - Dual speed per segment
- Other options available on request

	<b>NTM 530DTWS</b>
Machine dimensions (l x w x h)	1000 x 1405 x 2190 mm
Weight	150 kg
PCB length	80 mm - 457 mm
PCB width	50 mm - 250 mm*
Fixed rail to front dimension (A)	438 mm

\* or specify